

Manufacturing Machine Guard Inspection Checklist (UK)

Safety & Compliance | UK

DATE ____ / ____ / ____	MACHINE / EQUIPMENT	MACHINE ID / LOCATION	INSPECTOR
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FIXED GUARDS

	OK	NOT OK	N/A		OK	NOT OK	N/A
All fixed guards in place <i>PUWER Reg 11 — first choice of guarding</i>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Guards not cracked, bent, or damaged	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Guards securely fastened (require tool)	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Mesh / perforated guards intact	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
No gaps allowing access to danger zone <i>BS EN ISO 13857 safety distances</i>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Feed openings minimised	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>

INTERLOCKED GUARDS & SAFETY DEVICES

	OK	NOT OK	N/A		OK	NOT OK	N/A
Interlock stops machine on guard open <i>PUWER Reg 11(3) — interlocked where fixed not practicable</i>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Light curtain / safety mat functioning	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Machine cannot start with guard open	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Two-hand controls working	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Interlock not defeated or bypassed	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Safety sensors clean and aligned	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>

POWER TRANSMISSION GUARDS

	OK	NOT OK	N/A		OK	NOT OK	N/A
Belt and pulley guards in place	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Shaft / coupling guards in place	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Chain and sprocket guards in place	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	Flywheel guard in place	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
Gear guards in place	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>				

No exposed rotating parts OK Not OK

EMERGENCY STOPS & CONTROLS

	OK	NOT OK		OK	NOT OK
E-stop accessible from each operating position <i>PUWER Reg 16 — emergency stop controls</i>	<input type="radio"/>	<input type="radio"/>	Start controls prevent accidental activation	<input type="radio"/>	<input type="radio"/>
E-stop tested — stops machine	<input type="radio"/>	<input type="radio"/>	Isolator accessible and labelled	<input type="radio"/>	<input type="radio"/>
E-stop requires manual reset to restart	<input type="radio"/>	<input type="radio"/>			

SIGN-OFF

Machine guarding satisfactory Yes No — do not operate

Defects / corrective actions

Inspector signature _____

Works manager sign-off _____

Notes

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